



Dart Aerospace Ltd.
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647.7352

Job Sheet 210852



Part No: 647.7352

Job Qty: 1 pcs

Part Name: EC135 Skid Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/24/20

Job Tracking No:

Due Date: 7/10/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG 647.7300 REV.F IPP REV:A 16.09.28 NEW ISSUE DD VERF:JLM IPP REV:B 2020.04.01 AS PER DWG
REV:E DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		7/10/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S288623



Part: 647.7352

Job No: 210852

Serial No/Batch: S288623

Revision: REV.F

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/17/20

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CANADA
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				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				Packaging 1 - 37	
120	QC 4	1 pcs	7/10/20	0.00 0.00	QC 4 - 28
					QC 4 - 58
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
					QC 4 - 68
					QC 4 - 72
					QC 4 - 74
					QC 4 - 75
					QC 4 - 78
					QC 4 - 84
					QC 4 - 80
					QC 4 - 85
130	Packaging 3-1 - Stock - B4B	1 pcs	7/10/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
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					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
					Packaging 3 - 37 - B4B
135	DC - 1 - B4B	1 pcs	7/10/20	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B

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140 QC 21 - FG	1 pcs	7/10/20	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - FG - 9	
				QC 21 - EG - 77	

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP 647.7352 Location : FG109

135 - Document Control - Photocopy bluefile & type labels per PPP 647.7352

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.1702	Skid Deflector Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	3285275 (x1) ✓ 5287825 (x1)
LN9025-0820K	Lock Tab Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5232570
LN9037-08018	Screw	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5251014
600.0990	Magnabond 6398 Part A Size 112 ml - 10-31-2020	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5264522
600.0991	Magnabond 6398 Part B Size 112 ml - 10-31-2020	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5264523
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5281331
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5278852

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	19	0
	600.0991	1	20	0
	600.1012	1	23	0
	601.2045	1	23	0
	647.1702	2	9	0
	LN9025-0820K	8	205	8

Allocated Container Detail

Qty	Container No	Location	Init
8	S284829	st564	_____
LN9037-08018	8	126	8

Allocated Container Detail

Qty	Container No	Location	Init
8	S284828	st564	_____

Part Specifications

Specifications could not be found.

Plex 7/13/20 8:20 AM dart.decosse.nancy